TECHNICAL MANUAL

CONTROL UNIT FOR COVEO POOL COVER MOTORISATIONS 4000 series - 20 A



| Change | Change history | | | | |
|--------|---|------------|--|--|--|
| Index | Description of the change | Date | | | |
| 00 | Creation | 10/01/2022 | | | |
| 01 | Evolution software (A partir de S30/2023) et hardware (A partir de S40/2023) | 26/07/2023 | | | |
| 02 | Software evolution (4.0/4.0 version since S36/2024) | 07/10/2024 | | | |
| 03 | Evolution Software (version 4.1/4.0 for s46) - Correction of duplicate errors | 05/11/2024 | | | |
| | A -: | | | | |

|)4 | Software evolution (version 5.0/4.1 from 24/02/2025) : Polski" (Polish) added to languages. | 24/02/2025 |
|----|---|------------|
|)5 | Reversal of the meaning of errors N°6 and N°7 | 05/03/2025 |
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Safety instructions



Installation and commissioning must only be carried out by approved specialist electricians. Comply with all current standards for the electrical installation: NF EN60335-1, NF P90-308, NFC 15100.

The unit must be connected to:

- a residual current differential device (30mA)
- an all-pole circuit breaker with a point gap of 3 mm.

This appliance is not designed for use by persons (including children over 8 years old) whose physical, sensory or mental capacities are diminished, or by persons with no experience or

knowledge, unless they are supervised by the person responsible for their safety or have previously received instruction in the use of the appliance. Children should be supervised to ensure that they do not play with the appliance.

The person performing the manoeuvre must ensure that no one is in the pool and always keep the pool in sight during opening or closing operations.

It is essential to open or close the cover completely, and never leave it in the intermediate position.

Always check that the pool's water level remains constant and in compliance with the manufacturer's recommendations.

WARNINGS



A swimming pool can be a serious danger for your children. A drowning can happen very quickly. Children near a swimming pool require your constant vigilance and active monitoring, even if they know how to swim.

The physical presence of a responsible adult is essential when the pool cover is open.



| 1 | COl | NTENTS | |
|---|-------|---|----|
| 2 | Tech | nical data | 5 |
| 2 | 2.1 | Unit specifications | 5 |
| 2 | 2.2 | Description | 6 |
| | 2.2.1 | Composition | 6 |
| | 2.2.2 | COMPATIBLE MOTORS | 6 |
| | 2.2.3 | Space requirements | 7 |
| 2 | 2.3 | Installation wiring diagrams | 8 |
| | 2.3.1 | Wiring a 230vac pump contactor | 8 |
| | 2.3.2 | Wiring a 24vdc pump contactor | 8 |
| 3 | Insta | llation | 10 |
| 3 | 3.1 | Wiring the motor | 11 |
| | 3.1.1 | Length of cables | 11 |
| | 3.1.2 | COVEO MOTOR CONNECTION | 12 |
| 3 | 3.2 | KEY SWITCH CONNECTION | 13 |
| 3 | 3.3 | WIRING THE ELECTROLYSER OR WATER TREATMENT DEVICE | 13 |
| 3 | 3.4 | WIRING THE PUMP | 13 |
| 4 | Acces | ssories | 13 |
| 5 | Progr | ramming | 13 |
| 5 | 5.1 | Settings menu: Configuring the system with the unit | 15 |
| | 5.1.1 | Basic settings: sensor and motor type | 15 |
| | 5.1.2 | Advance settings: speed, control, language | 15 |
| 5 | 5.2 | Manual mode | 16 |
| 5 | 5.3 | Initialisation | 17 |
| 5 | 5.4 | -Faults | 19 |
| 5 | 5.5 | Normal screen | 20 |
| 5 | 5.6 | Nominal values for slow speeds, time and maximum permissible current To be reviewed | 22 |
| 5 | 5.7 | "AUTOFIX" Mode | 23 |
| 5 | 5.8 | Electrolyser contacts | 23 |
| 5 | 5.9 | Pump contacts | 23 |
| 6 | Menu | u structure | 24 |
| 7 | Dime | ensions & weight | 25 |
| 8 | Produ | uct marking | 26 |
| 9 | Decla | arations of conformity | 27 |



2 TECHNICAL DATA

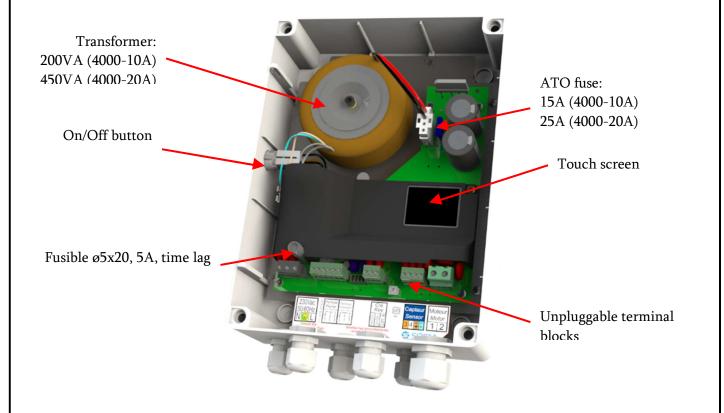
2.1 UNIT SPECIFICATIONS

| Certification | CE |
|--|---|
| | Low voltage directive 2014/35/EU |
| Compliance (of the meter and unit accomply) with | Machinery directive 2006/42/EC |
| Compliance (of the motor and unit assembly) with | EMC Directive 2014/30/EU |
| European directives | RED directive 2014/53/EU (radio equipment) |
| | RoHS Directive 2011/65/EU and 2015/863/EU |
| Resistance to environmental phenomena | |
| Immunity to electrical fast transients | EN 61000-4-4 Level 3 tests |
| Immunity to shock-waves | EN 61000-4-5 Level 3 tests |
| Power supply | |
| Input supply voltages | 230Vac |
| Tolerance on input voltage | ±10%. Min.: 207Vac, Max.: 253 Vac. |
| Power consumption in standby mode | 8W, 80mA@230Vac. |
| Maximum power consumption | 720W, 3.8A@230Vac. (20A motor), 360W, 1.6A@230Vac (10A motor) |
| Fuse | ø5x20, T5H250V (5A time lag fuse) |
| Connection | Unpluggable terminals, 2.5mm ² max. cross-section, tightening torque 0.6Nm, |
| Connection | 3.5x0.6mm screwdriver |
| Earthing | Mandatory for the safety of persons and equipment |
| Display | 2.5" TFT LCD 320x240 colour (resistive) touch screen display |
| Motor supply | |
| Motor voltage | 15 Vdc min., 30 Vdc max. |
| Maximum current | 10A (401X unit) or 20A (402X unit) |
| Fuse | ATO 15A (401X unit) and ATO 25A (402X unit) |
| Connection | Maximum cross-section 16mm ² , tightening torque 1.5 Nm. |
| Control type | Via an H-bridge to manage speed and braking. Current control. |
| <u>Inputs</u> | |
| Key switch | 2 inputs (opening and closing). Common: 24Vdc. (Imax available: 100mA, |
| | protected by thermal fuse) |
| Key switch contact type | Dry contact |
| Voltage | 24Vdc-26Vdc |
| Current consumed by the electronics | 8mA per input |
| Outputs: 2 information relay switches | |
| NO/NC relay switch: "pool closed" dry contacts for | Breaking capacity 1A@250Vac, 1A@50Vdc |
| controlling the electrolyser | |
| NO/NC relay switch: "motor running" dry contacts for | Breaking capacity 3A@250Vac, 3A@30Vdc |
| controlling the pump | IIlili |
| Connection | Unpluggable terminal, 2.5mm ² max. cross-section, tightening torque 0.6Nm, 3.5x0.6mm screwdriver |
| RS485/Modbus : | 3.5x0.0iiiiii screwdriver |
| Туре | Slave |
| Power supply voltage | 12Vdc (short circuit protected by thermal fuse) |
| Protocol | Modbus, see SIREM NT-5114-2 document |
| | Unpluggable terminal, 1.3mm ² max. cross-section, tightening torque 0.2Nm |
| Connection | max., 2.5x0.4mm screwdriver |
| Level of protection (according to EN 60529) | IP54 Installed in a room, protected from the weather (no sun, no rain) |
| The unit's impact resistance | IK08 |
| Environment | |
| Storage/running temperature | -5°C → +40°C -10°C> +60°C |
| Humidity | 95% max., no condensation |
| Cleaning | Use only alcohol solutions |
| | |



2.2 DESCRIPTION

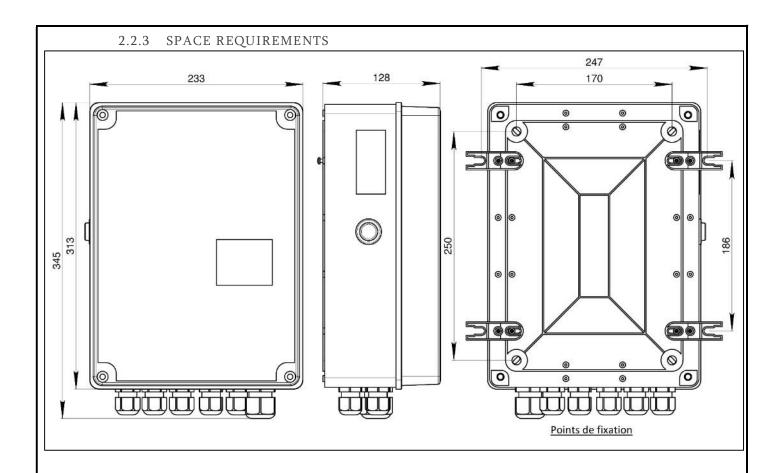
2.2.1 COMPOSITION



2.2.2 COMPATIBLE MOTORS

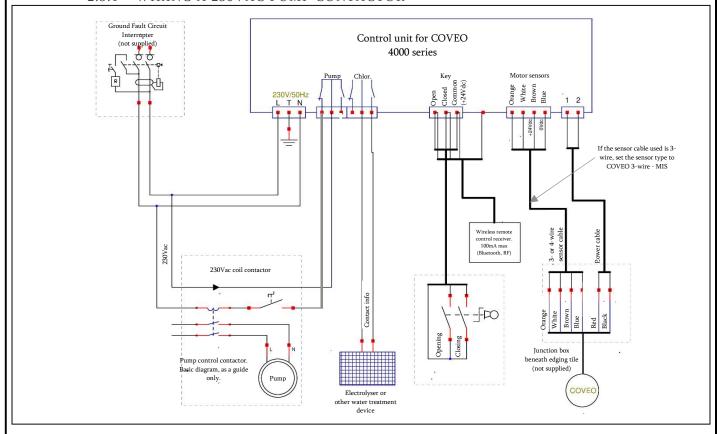
| Type of motor | 4000-20A | |
|---------------|----------|--|
| MIS | yes | |
| Coveo 120Nm | yes | |
| Coveo 200Nm | yes | |
| Coveo 300Nm | yes | |
| Coveo 300+Nm | yes | |
| Coveo 600Nm | yes | |

The motor type settings can be accessed from the unit's interface and: Settings > Motorisation type

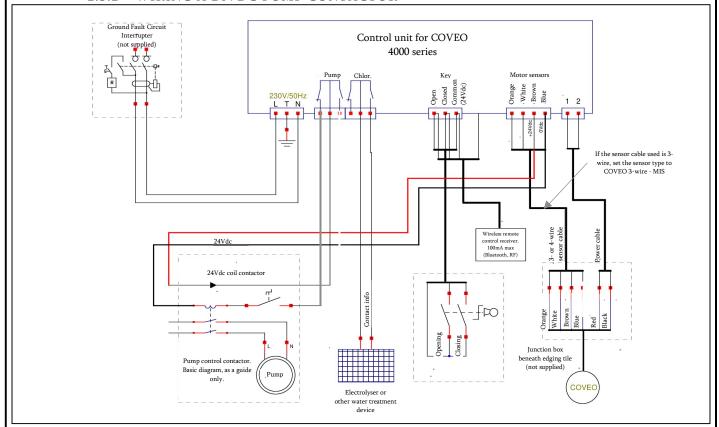


2.3 INSTALLATION WIRING DIAGRAMS

2.3.1 WIRING A 230VAC PUMP CONTACTOR



2.3.2 WIRING A 24VDC PUMP CONTACTOR

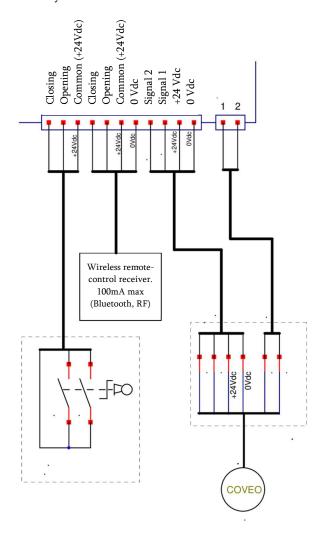


Only personnel with adequate electrical clearance are permitted to work on an electrical installation.

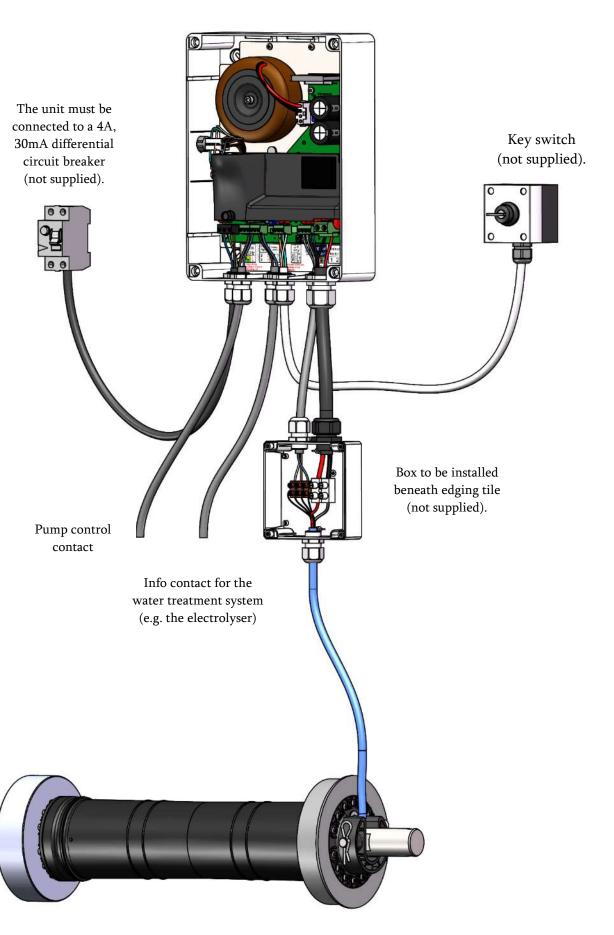


2.3.3 TERMINAL BLOCK FROM OCTOBER 2023

From October 2023, wireless control units (Bluetooth or RF) will have a dedicated terminal block, with 4 new terminals added between the keypad terminal block and the sensor terminal block. As a result, the box will no longer have to be connected to the same terminals as the key box.







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3.1 WIRING THE MOTOR

The unit is usually connected to the motor by two cables: a motor cable and a cable for sensor signals.

The connection between these cables and the motor cable is made in a connection box installed beneath the edging tile. The seal will be made by filling the connection box with gel (gel not supplied).

3.1.1 LENGTH OF CABLES

3.1.1.1 MOTOR CABLE

To guarantee sufficient speed for the motor, the voltage drop at full charge between the power supply box and the motor will not exceed 2 Volts. The motor power supply cable conductor cross-section will respect the cross-section recommendations according to the distance between the control box and the motor:

Coveo 120 Nm: (7A max)

| Ī | Motor control box | 2m <l<=10< th=""><th>10m<l<= 20<="" th=""><th>20m<l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=></th></l<=></th></l<=10<> | 10m <l<= 20<="" th=""><th>20m<l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=></th></l<=> | 20m <l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=> | 30m <l<= 50<="" th=""></l<=> |
|---|-------------------------------|--|--|--|------------------------------|
| | distance | m | m | m | m |
| | Recommended cross- section | 2.5 mm ² | 2.5 mm ² | 4 mm² | 6 mm² |

MIS (old generation), Coveo 200Nm and 300 Nm: (10A max)

| Motor control box | 2m <l<=10< th=""><th>10m<l<= 20="" m<="" th=""><th>20m<l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=></th></l<=></th></l<=10<> | 10m <l<= 20="" m<="" th=""><th>20m<l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=></th></l<=> | 20m <l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=> | 30m <l<= 50<="" th=""></l<=> |
|-------------------------------|---|---|--|------------------------------|
| distance | m | TOIII\L\= 20 III | m | m |
| Recommended cross- section | 2.5 mm ² | 4 mm ² | 6 mm² | 10 mm ² |

Coveo 300+/60 Nm: (20A max)

| Motor control box | 2m <l<=10< th=""><th>10m<l<= 20<="" th=""><th>20m<l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=></th></l<=></th></l<=10<> | 10m <l<= 20<="" th=""><th>20m<l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=></th></l<=> | 20m <l<= 30<="" th=""><th>30m<l<= 50<="" th=""></l<=></th></l<=> | 30m <l<= 50<="" th=""></l<=> |
|-------------------------------|--|--|--|------------------------------|
| distance | m | m | m | m |
| Recommended cross- section | 4 mm² | 6 mm² | 10 mm ² | 16 mm² |

Class 5 copper linear resistance at 20°C: around 19 ohm.mm²/km

These cross-sections are indicated in the case of maximum product consumption. They may be reduced if the consumption is lower (consult SIREM).

3.1.1.2 COVEO SENSOR CABLE

Cable used to connect COVEO motor sensors (brown/blue/white/orange wires) to the unit.

It is preferable to use <u>a shielded cable</u> in order to protect the motorisation from atmospheric surges. This protection will only be effective if the shielding is connected to the corresponding terminal (Type LiYY).

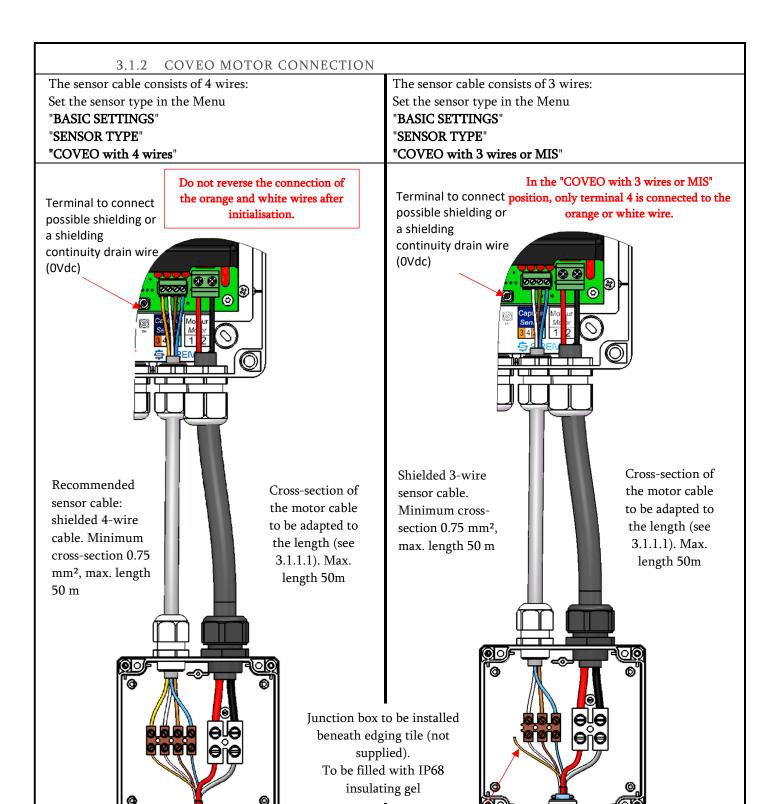
The cross-section of this cable's wires will be at least 0.75mm².

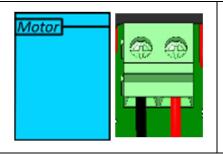
Max. length: 50m.

Installing a 4-wire cable is recommended.

Because the analysis of the two signals by the unit provides greater counting accuracy.

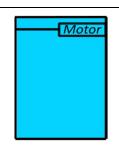


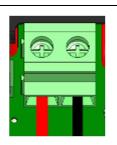




The red and black wires of the motor are connected to the terminal blocks according to the position of the motor in the pool

Under no circumstances should the unused wire touch the other wires.



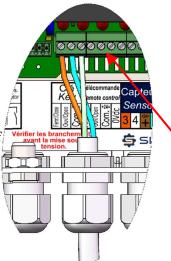


3.2 KEY SWITCH CONNECTION

Connect the opening and closing contacts to the corresponding terminals.

Common = 24Vdc.

Check this connection during the first stage of programming.



Terminal block for connecting a Bluetooth or RF receiver.

Power supply 24Vdc - 100mA max.

Common to be brought back on opening and closing: +24Vdc.

Check this connection during the first stage of programming.

3.3 WIRING THE ELECTROLYSER OR WATER TREATMENT DEVICE

If the water treatment unit has an input to inform it of the status of the swimming pool (closed or open), it is possible to connect a contact from the electrolyser terminal to it.

This connection will be via two wires, one of which will be the common wire from the treatment device, and the other will be the signal.

3.4 WIRING THE PUMP

The unit has a contact that changes status when the COVEO motorisation is in motion. This information can be used to turn off the filter pump.

Under no circumstances can the contact switch off the pump directly. It can only be used to control the pump's contactor, in series with the On/Off switch if this is present.

See wiring diagram 2.3

4 ACCESSORIES

The unit comes with:

- Two bags of accessories including:
 - 4 ø8x40 dowels
 - 4 ø5.5x50 screws
 - 4 mounting tabs with mounting screws on the unit
 - 7 unpluggable terminals for the unit's various terminals
 - 1 ATO fuse
 - A fast-blow fuse
- A drilling template
- A quick start guide in a cover

5 PROGRAMMING

In general, it is not necessary to change the settings. If this is necessary, the touch screen allows access to all functional settings.

Default: 300+/600 motor and 4-wire sensor.

The screen goes into standby after 10 minutes. To get out of standby, press it or operate the key.







HISTORY screens.

These screens list and date errors encountered by the box.

Storage capacity is 10 errors. If a new error is encountered once the memory is full, the oldest is deleted.

Lines are given in the following format:

YY/MM/DD HH:MIN NB CYCLES ERROR XX

The table in section 5.4 Faults allows you to identify the error by its number.

5.1 **SETTINGS MENU:** CONFIGURING THE SYSTEM WITH THE UNIT



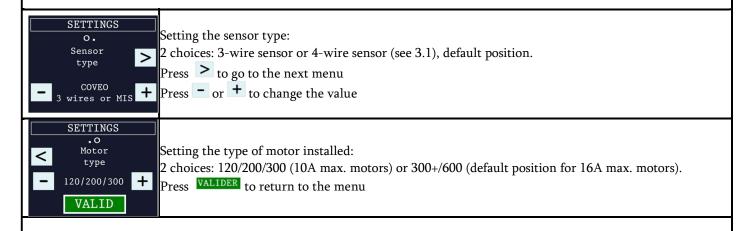
Basic settings:

- The sensor type
- The motor type

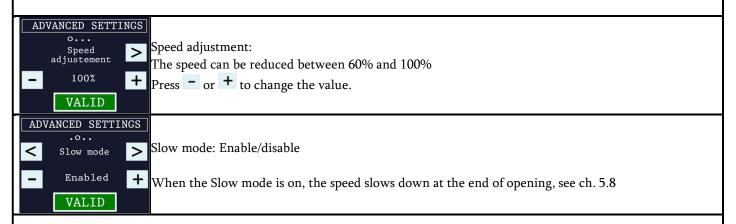
Advanced settings:

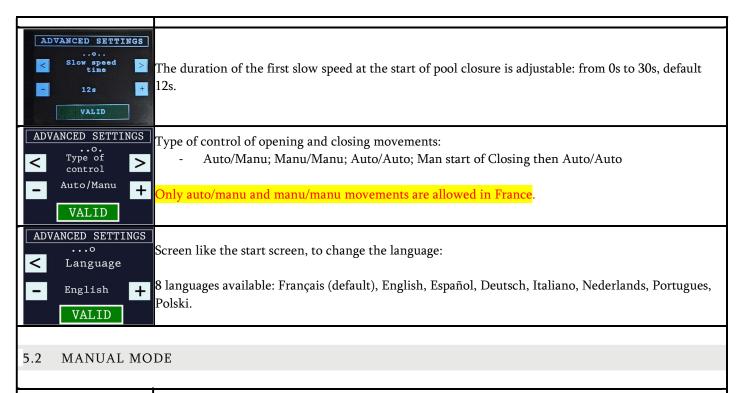
- Start/end speed, see. ch. 5.6
- Pump delay
- Control type
- Language.

5.1.1 BASIC SETTINGS: SENSOR AND MOTOR TYPE



5.1.2 ADVANCE SETTINGS: SPEED, CONTROL, LANGUAGE







Manual mode allows you to:

- Bring the cover to the closed position, prior to initialisation.
 - Check the correct wiring: Of the key: Activating "open" opens the pool cover, activating "close" action closes the pool cover.
 - No sensor error.

If a sensor error occurs during the movement, a message is displayed, but movement is still possible. Correct the fault and restart.

MANUEL MODE

The following screen will allow you to check that the cover opens and closes in the correct direction.

NEXT

If the initialisation has not been done:

Manual mode can be used to check that the wiring is correct.

| SIREM X.X/X.X | 120-200-300 / Manuel | Off | Position : xxxx | Speed: xxxx | Current: x.xx | Cycles: xx | MENU | Off | Control | Xxxx | Xxx |

To check the correct wiring of:

- The key switch: activating "open" opens the pool cover, activating "close" action closes the pool cover. If the reverse is the case, reverse the connection of the motor power supply wires connected to terminals 1 and 2.
- Sensor: the sensor error should not appear

MANUEL MODE

When you exit this manual mode, the initialisation will not be lost.

NEXT

If the initialisation has been done, this mode allows the cover to be moved beyond the limit switches.

From the closed position, do not unroll more than two full turn of the shaft. There is a risk of losing the limit switches and having to re-initialise.

| SIREM X.X/X.X | 120-200-300 / Manuel | Off | Position : xxxx | Speed: xxxx | Current: x.xx | Cycles: xx | Xxx |

To exit this mode, click OK. It will not be necessary to perform an initialisation

From the closed position, do not unroll more than two full turn of the shaft. There is a risk of losing the limit switches and having to re-initialise.

5.3 INITIALISATION

5.3.1 PREREQUISITE: CHECK THE WIRING

Switch to manual mode. If initialisation has already been performed ('initialised' message on power-up), it must be deleted (see next chapter).

• 1st step: Turn the key to open, the display should read Opening:



If this is not the case, reverse the connection of the key control open and close wires. Carry out the same check on the remote control. If a sensor error occurs (red screen), check the sensor wiring.

If the connection is correct, proceed to step 2.

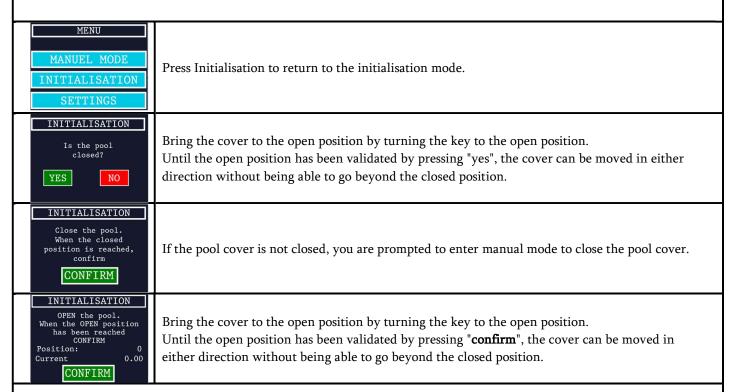
- 2nd step: check that the motor is connected. To do this, turn the key to open and the pool should open. If this is not the case, reverse the wires at the motor terminal block.
- 3rd step: close the pool by turning the key to the close position. If a problem occurs, go back to step 1.

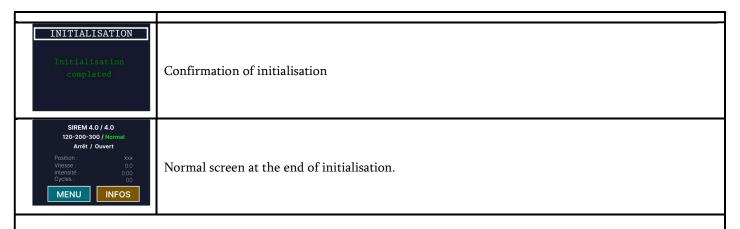
5.3.2 DELETING AN INITIALISATION

To delete saved limit switches:

- MENU → INITIALISATION. Click OUI
- Do not turn the key or tamper with the engine.
- Confirm by clicking on VALIDER

5.3.3 INITIALISATION





The speed of the "MANUAL" and "INITIALISATION" modes is reduced by 50% and is not the opening or closing speed after initialisation.

The "speed settings" setting also affects the "MANUAL" and "INITIALISATION" mode speeds. They are decreased by the same ratio.

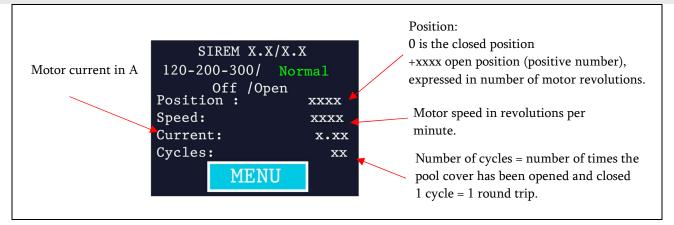


| 5.4 -FAULTS | 5.4 -FAULTS | | | | |
|---|--|---|--|--|--|
| 1 | DEFAULT ELECTRONICS Scan the QR Code for online help Restart the control box | Faulty circuit board: The unit needs to be replaced | | | |
| 2 | SENSOR ERROR Scan the QR code for online help Restart the control box | Sensor signals are not reaching the unit: → Check the wiring between the motor and the unit → Check the continuity of the motor output cable | | | |
| 3, 6, 7 | OVERCURRENT Scan the QR Code for online help Restart the control box | Motor overload causing current consumption in excess of maximum allowed: - If 3: Exceeding the rating set in the box (10A or 20A) - If 6: Threshold set in CALIBRATION step exceeded during CLOSING If 7: Exceeding the threshold defined by the CALIBRATION step during OPENING → Remove the overload and restart the unit. If the fault reappears, it may be necessary to initialise the motor again to generate a new calibration. This fault does not stop the motor; two key strokes will clear the fault and restart the motor. | | | |
| 4 | NO MOTOR VOLTAGE Scan the QR Code for online help Restart the control box | No motor voltage: → Check the ATO fuse and the transformer | | | |
| POWER FAILURE Mains error. Disturbance present the unit cannot operate with some operation of the unit cannot operate with some ope | | Mains error. Disturbance present in the power supply grid (230Vac): The unit cannot operate with such disturbances. → Check the mains power supply If a power failure occurs when the cover is closing, this warning message indicates that an initialisation must be performed. | | | |
| 9 | Scan the QR Code for online help Restart the control box | Motor disconnected. The unit cannot start the motor, the motor is correctly supplied with power but no current can flow into the motor: It is likely that the motor is not connected: → check the wiring (power cable) | | | |

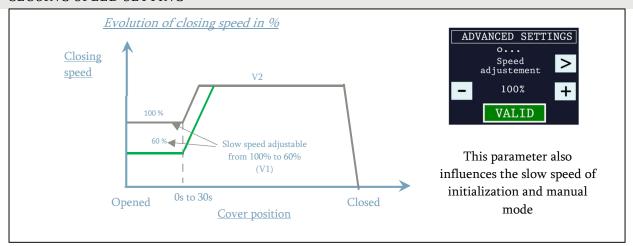
The QR code refers to https://www.sirem.fr/control-box-4000/ which contains installation help and troubleshooting.



5.5 NORMAL SCREEN



5.6 CLOSING SPEED SETTING



5.7 NOMINAL VALUES FOR SLOW SPEEDS, TIME AND MAXIMUM PERMISSIBLE CURRENT TO BE REVIEWED

Tolerance: ±15%.

| 120Nm – S | low speed during init./manual | For manual mode with | nout clearing stops | |
|----------------------------|-------------------------------|----------------------|---------------------|---------------|
| N=885.8 Slow speed (motor) | | Slow speed (shaft) | Min. No. Revs | Max. No. Revs |
| 100% | 3000 rpm | 3.4 rpm | 2 5 | 22 2000 |
| 70% | 2100 rpm | 2.4 rpm | 2.5 revs | 32 revs |

| 200Nm- Speed during init./manual: 3000 rpm. IMAX 10A. | | | For manual mode with | nout clearing stops |
|---|----------|--------------------|----------------------|---------------------|
| N=630.3 Slow speed (motor) | | Slow speed (shaft) | Min. No. Revs | Max. No. Revs |
| 100% | 3000 rpm | 4.8 rpm | 3.5 revs | 32 revs |
| 70% | 2100 rpm | 3.3 rpm | 3.3 fevs | 32 fevs |

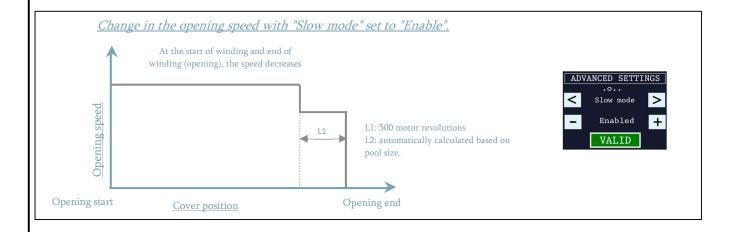
| 300Nm- Speed during init./manual: 3000 rpm. IMAX 10A. | | | For manual mode with | nout clearing stops | |
|---|----------|--------------------|----------------------|---------------------|--|
| N=1002.8 Slow speed (motor) | | Slow speed (shaft) | Min. No. Revs | Max. No. Revs | |
| 100% | 3000 rpm | 3.0 rpm | 2 2000 | 32 revs | |
| 70% | 2100 rpm | 2.1 rpm | 2 revs | 32 revs | |

| 300+ - Speed during init./manual: 2400 rpm. IMAX 20A. | | | For manual mode without clearing stops | |
|---|--------------------|--------------------|--|---------------|
| N=516.4 | Slow speed (motor) | Slow speed (shaft) | Min. No. Revs | Max. No. Revs |
| 100% | 2400 rpm | 4.6 rpm | 4.5 revs | 32 revs |
| 70% | 1680 rpm | 3.3 rpm | | |

| 600Nm- Speed during init./manual: 2400 rpm 3 rpm. IMAX 20A. | | | For manual mode without clearing stops | |
|---|--------------------|--------------------|--|---------------|
| N=1002.8 | Slow speed (motor) | Slow speed (shaft) | Min. No. Revs | Max. No. Revs |
| 100% | 2400 rpm | 2.4 rpm | 2 revs | 32 revs |
| 70% | 1680 rpm | 1.7 rpm | | |

5.8 "SLOW MODE"

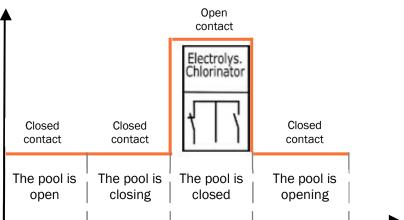
Select: MENU -> SETTINGS → ADVANCED SETTINGS -> AUTOFIX Mode > On.



5.9 ELECTROLYSER CONTACTS

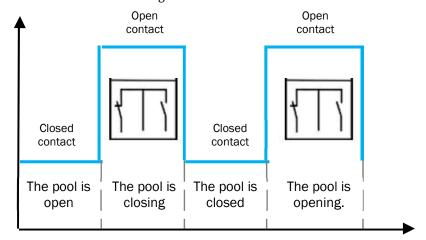
Position of the status changes of the electrolyser control contacts.

When manual mode is engaged, the contacts take the pool cover closed position (reduction of chlorine production)

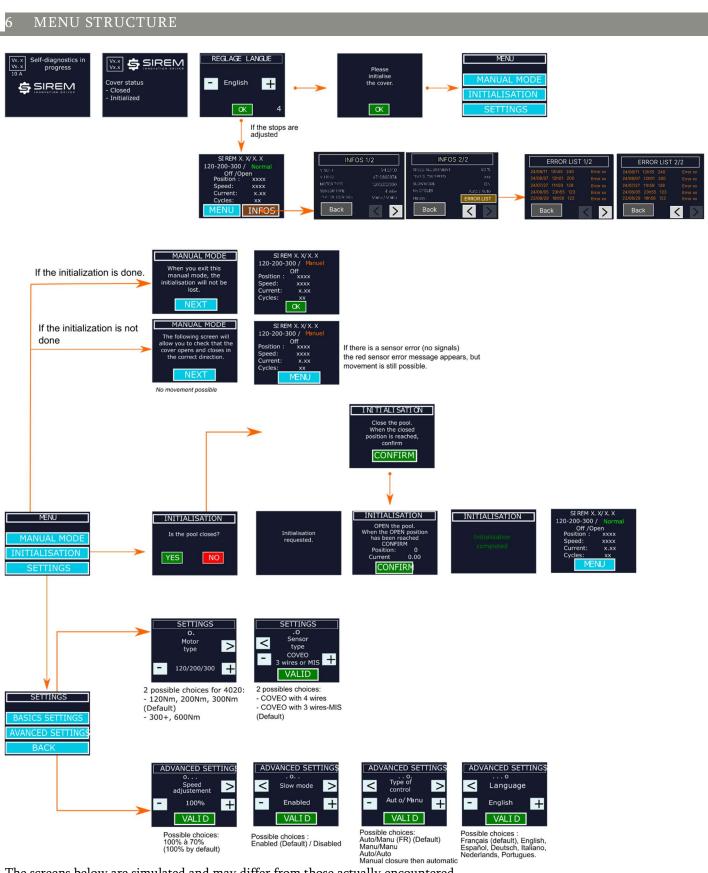


5.10 PUMP CONTACTS

The contacts change status when the motor is running. The contacts diagram on the sticker under the terminal block shows the status of the contacts when the motor is running.







The screens below are simulated and may differ from those actually encountered.

"Control type" menu:











NO MOTOR VOLTAGE

Scan the QR Code

for online help

Restart the

control box

The faults screen:

OVERCURRENT Scan the QR Code for online help Restart the control box

DEFAULT ELECTRONICS Scan the QR Code

for online help

Restart the control box

MOTOR DISCONNECTED

Scan the QR Code

for online help

Restart the control box SENSOR ERROR

Scan the QR code for online help

Restart the

control box

POWER FAILURE

Scan the QR Code for online help

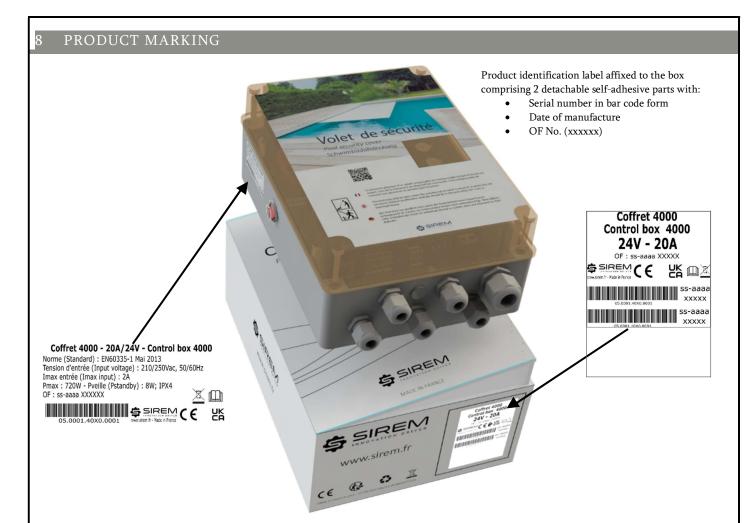
> Restart the control box

The QR code refers to the https://www.sirem.fr/control-box-4000/ help page

DIMENSIONS & WEIGHT

- Packaging box size: 380mmx130mmx260mm. (Packaging not intended for individual transport)
- Weight of unit 4000-20A: 5.5 kg.

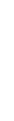




The barcodes are in code 128 format, they include the product code (05.0001.4xxx) followed by a unique number.







SIREM

SIND THE NOTE OF STRINGS AND S

Control Box COVEO

3 Chemin du Pilon

CS 40303 01700 - Saint-Maurice-de-Beynost FRANCE

We declare our equipment conform to the following directives:

\$ SIREM

2014/35/EU Low voltage Directive 2014/36/EU Eletromagnetic compatibility Directive 2014/35/EU Radio equipment and repealing Directive Directive RoHS 2011/65/UE et 2015/863/UE

Responsable Qualité T.PONSARD

Directeur technique

G.PEYTAVIN

Responsable Qualité T.PONSARD

G.PEYTAVIN Directeur technique

G. MALPHETTES

2014/30/EU Electromagnetic compatibility Directive 2014/53/EU Radio equipment and repealing Directive Directive RoHS 2011/65/UE et 2015/863/UE

The UK marking is realized on the traceability label of the product.

Saint-Maurice-de-Beynost, the 24/02/2021.

2014/35/EU Low voltage Directive

3 Chemin du Pilon – CS 40303 – Saint-Maurice-de-Beynost – FRANCE – Tél. ; +33 (0)4 78 55 83 00 – Fax : +33(0)4 78 55 89 54 5.A.S au capital de 3 525 520 euros – RCS Bourg en Bresse – SIREN 351 138 169 - Code APE 2711Z – N°TVA FR 48 351 138 169

EC - Declaration of conformity

of the:

As the manufacturer of the Product, Localized at,

SIREM

Declare as the product manufacturer, and in our sole responsibility, that the following product,

Control Box COVEO

05000140XXXX

Part Number,

Is in conformity with the requirement of the following regulations

CS 40303 01700 - Saint-Maurice-de-Beynost

FRANCE

3 Chemin du Pilon

Localized at, We,

SIREM

UK - Declaration of conformity

The CE marking is realized on the traceability label of the product.

Saint-Maurice-de-Beynost, the 24/02/2021.

G. MALPHETTES

afaq Isosooi 3 Chemin du Pilon – CS 40303 – Saint-Maurice-de-Beynost – FRANCE – Tél. : +33 (0)4 78 55 83 00 – Fax : +33(0)4 78 55 89 54 54. S.A.5 au capital de 3 525 520 euros – RCS Bourg en Bresse – SIREN 351 138 169 - Code APE 2711Z – N°TVA FR 48 351 138 169